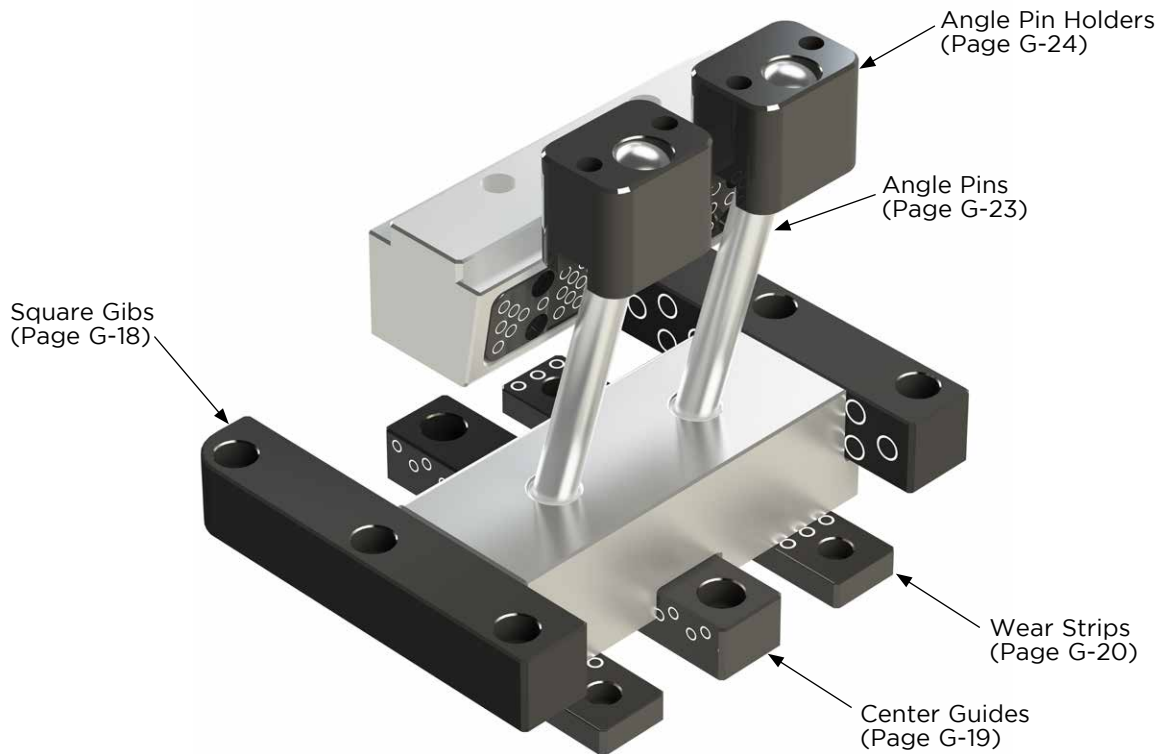




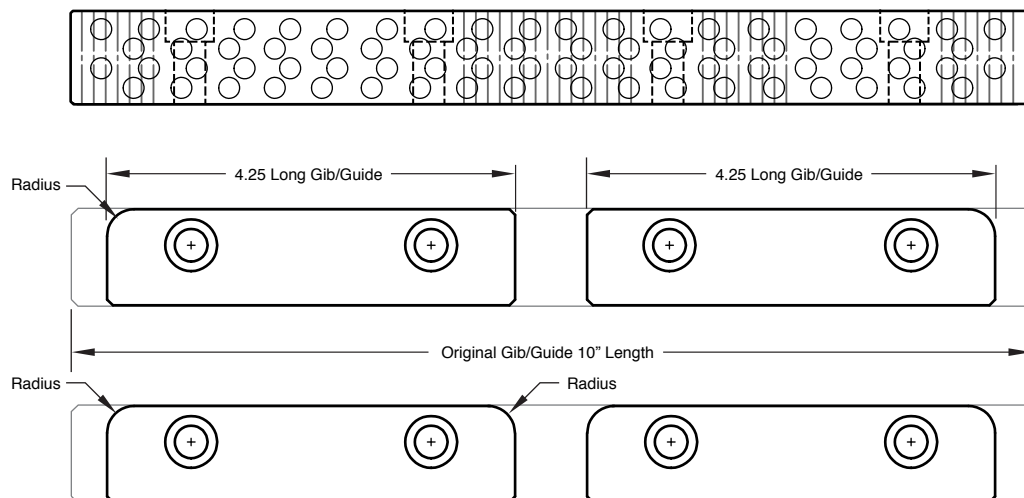
## SIDE ACTION COMPONENTRY OVERVIEW

Progressive's Square Gibs, Center Guides, and Wear Strips are designed to be modified to suit the mold design, providing a range of lengths from 2" to 13.5" long. In addition, Angle Pins and Angle Pin Holders allow for removal from parting line.

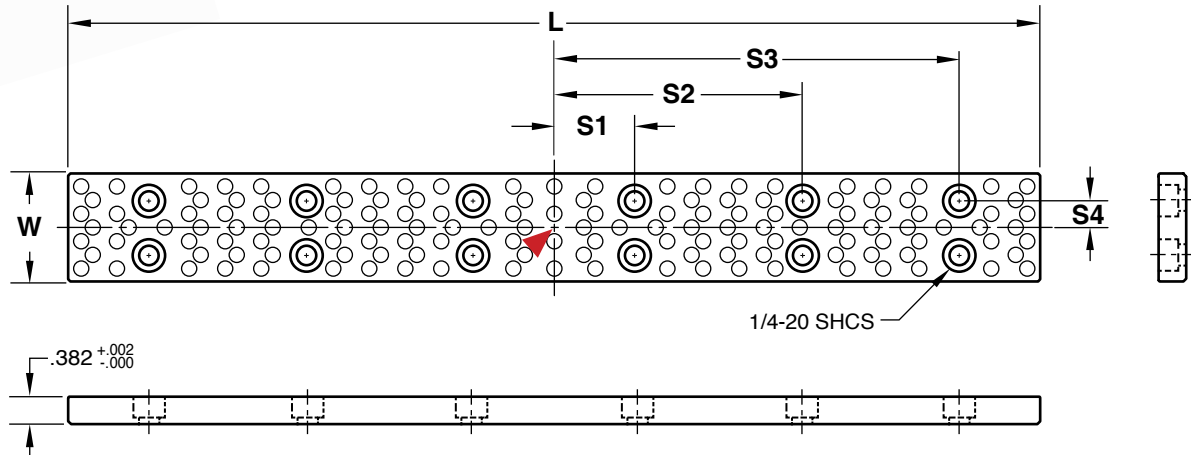
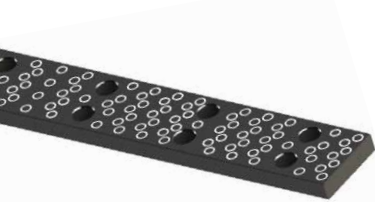


### APPLICATION GUIDELINES

- On the Gibs, Guides, and Wear Strips, the tool maker can cut off one or both ends of the products or create two symmetrical parts.
- Vertical lines in the image below identify the 1/4" increments where the Square Gib can be cut as an example, and this method can be applied to the Center Guides and Wear Strips. Corner radii can also be added by the tool maker.
- Mold-Ready Options: Progressive can provide the Center Guides and Square Gibs cut-to-length with or without corner radii. Refer to the individual pages to follow for information on how to order.



# WEAR STRIPS



**M** H-13 **H** Core: 42-48 HRC, Surface: 70 HRC **S** Black Nitride

CATALOG NUMBER	W +.000 -.002	L ±.005	NUMBER OF SCREW HOLES	S1 ±.01	S2 ±.01	S3 ±.01	S4 ±.01
WS75L6	.749	6.00	4	.75	2.25	—	—
WS75L10.5		10.50	6	.88	2.63	4.38	—
WS100L10	.999	10.00	4	1.25	3.75	—	—
WS100L13.5		13.50	6	1.13	3.38	5.63	—
WS150L10	1.499	10.00	8	1.25	3.75	—	.375
WS150L13.5		13.50	12	1.13	3.38	5.63	
WS200L10	1.999	10.00	8	1.25	3.75	—	.500
WS200L13.5		13.50	12	1.13	3.38	5.63	

▶ CAD insertion point

1/4-20 x 1/2" long screws included.

## APPLICATION GUIDELINES

- Wear Strips can be cut to use in multiple areas and can be used in tandem with other Z-Series products as shown in the graphic below.
- For finish-machined Wear Plate options, refer to page G-21.

