

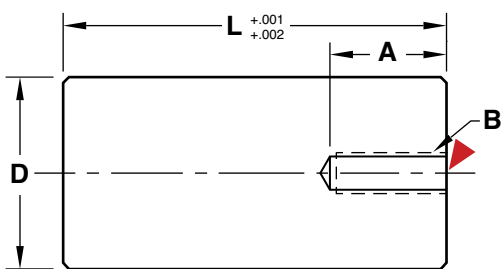
# SUPPORT PILLARS



**M** AISI 1018 **H** 126 Brinell

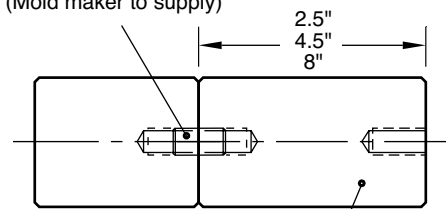
CAD insertion point

## Threaded Support Pillars



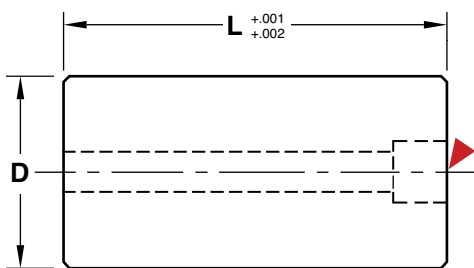
Socket Head Cap Screws are included with all Support Pillars. 1" long screws are used with the Threaded Pillars. Refer to the chart for the Counterbored Pillar screw size.

Optional Set Screw  
(Mold maker to supply)



All 2.5", 4.5" and 8" long Threaded Support Pillars are tapped for a set screw enabling a second pillar to be attached as an extension.

## Counterbored Support Pillars



Smaller diameter Support Pillars available on page L-9.

		THREADED SUPPORT PILLARS			COUNTERBORED SUPPORT PILLARS	
D	L	CATALOG NUMBER	A	B	CATALOG NUMBER	SHCS
1	2.5	SP100L2.5	.62	3/8-16	SP100L2.5-CB	3/8-16 x 2-1/2
	3	SP100L3			SP100L3-CB	3/8-16 x 3
	3.5	SP100L3.5			SP100L3.5-CB	3/8-16 x 3-1/2
	4	SP100L4			SP100L4-CB	3/8-16 x 4
	4.5	SP100L4.5			SP100L4.5-CB	3/8-16 x 4-1/2
1-1/4	2.5	SP125L2.5	.62	3/8-16	SP125L2.5-CB	3/8-16 x 2-1/2
	3	SP125L3			SP125L3-CB	3/8-16 x 3
	3.5	SP125L3.5			SP125L3.5-CB	3/8-16 x 3-1/2
	4	SP125L4			SP125L4-CB	3/8-16 x 4
	4.5	SP125L4.5			SP125L4.5-CB	3/8-16 x 4-1/2
	5	SP125L5			SP125L5-CB	3/8-16 x 5
1-1/2	2.5	SP150L2.5	.62	3/8-16	SP150L2.5-CB	3/8-16 x 2-1/2
	3	SP150L3			SP150L3-CB	3/8-16 x 3
	3.5	SP150L3.5			SP150L3.5-CB	3/8-16 x 3-1/2
	4	SP150L4			SP150L4-CB	3/8-16 x 4
	4.5	SP150L4.5			SP150L4.5-CB	3/8-16 x 4-1/2
	5	SP150L5			SP150L5-CB	3/8-16 x 5
	6	SP150L6			SP150L6-CB	3/8-16 x 6
2	2.5	SP200L2.5	.62	3/8-16	SP200L2.5-CB	3/8-16 x 2-1/2
	3	SP200L3			SP200L3-CB	3/8-16 x 3
	3.5	SP200L3.5			SP200L3.5-CB	3/8-16 x 3-1/2
	4	SP200L4			SP200L4-CB	3/8-16 x 4
	4.5	SP200L4.5			SP200L4.5-CB	3/8-16 x 4-1/2
	5	SP200L5			SP200L5-CB	3/8-16 x 5
	6	SP200L6			SP200L6-CB	3/8-16 x 6
	7	SP200L7			SP200L7-CB	3/8-16 x 7
	8	SP200L8			SP200L8-CB	3/8-16 x 8
	9	SP200L9			SP200L9-CB	3/8-16 x 9
2-1/2	3	SP250L3	.62	3/8-16	SP250L3-CB	3/8-16 x 3
	3.5	SP250L3.5			SP250L3.5-CB	3/8-16 x 3-1/2
	4	SP250L4			SP250L4-CB	3/8-16 x 4
	4.5	SP250L4.5			SP250L4.5-CB	3/8-16 x 4-1/2
	5	SP250L5			SP250L5-CB	3/8-16 x 5
	6	SP250L6			SP250L6-CB	3/8-16 x 6
	7	SP250L7			SP250L7-CB	3/8-16 x 7
	8	SP250L8			SP250L8-CB	3/8-16 x 8
3	3.5	SP300L3.5	1.25	5/8-11	SP300L3.5-CB	5/8-11 x 4
	4	SP300L4			SP300L4-CB	5/8-11 x 4-1/2
	4.5	SP300L4.5			SP300L4.5-CB	5/8-11 x 5
	5	SP300L5			SP300L5-CB	5/8-11 x 5-1/2
	6	SP300L6			SP300L6-CB	5/8-11 x 6-1/2
	7	SP300L7			SP300L7-CB	5/8-11 x 7-1/2
	8	SP300L8			SP300L8-CB	5/8-11 x 8-1/2
	9	SP300L9			SP300L9-CB	5/8-11 x 9-1/2
	10	SP300L10			SP300L10-CB	5/8-11 x 10-1/2
	4	5			SP400L5	1.25
6		SP400L6	SP400L6-CB	5/8-11 x 6-1/2		
8		SP400L8	SP400L8-CB	5/8-11 x 8-1/2		