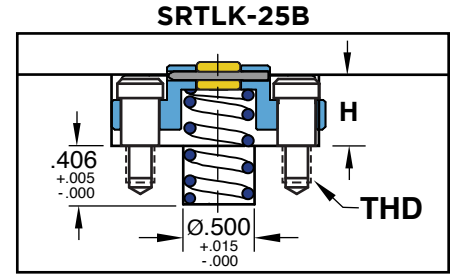
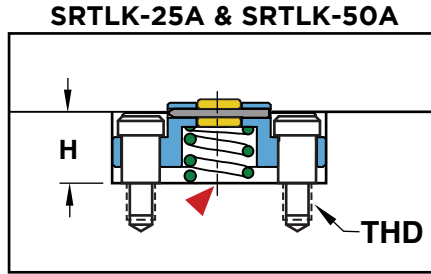
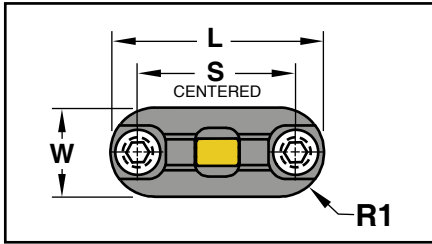




# SLIDE RETAINERS SLIDE LOCK STYLE

Slide Lock Style slide retention is offered in sizes compatible with previous standards, and Progressive's now provides smooth, greaseless friction-free performance.

Reliably holding 25 to 50 pounds each, this design features color-coded springs to indicate force rating.



Roller: **M** M-2 **H** 60-62 HRC **S** Titanium Nitride Coated 80 HRC

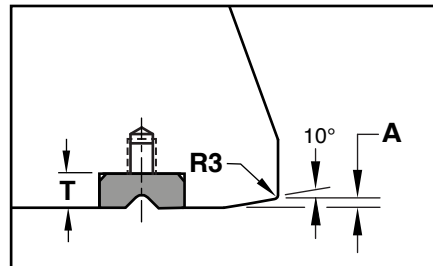
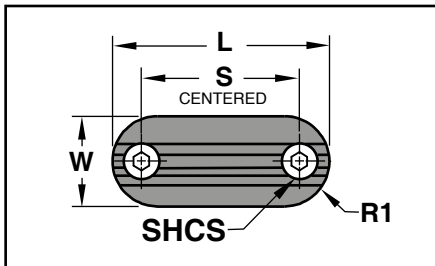
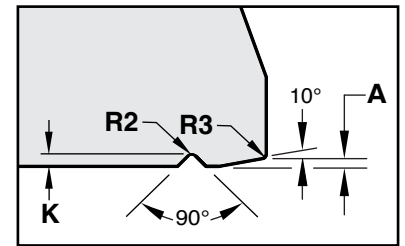
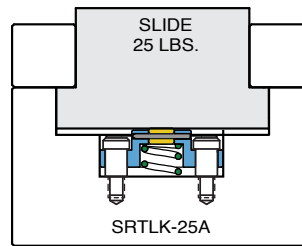
SLIDE RETAINER CATALOG NUMBER	MAX WEIGHT PER UNIT (LBS)	SPRING COLOR	L +.004 -.000	W +.004 -.000	H +.002 -.000	R1 +.002 -.000	THD	S	A	K	R2	R3
SRTLK-25A	25	GRN	1.500	.625	.500	.312	#6-32	1.100	.070	.100	.047	.03
SRTLK-25B	25	BLU										
SRTLK-50A	50	RED	2.300	1.000	.875	.500	1/4-20	1.650	.100	.155	.079	.05

▶ CAD insertion point

Pocket dimensions shown. Screws included.

### APPLICATION GUIDELINES

- Select the single Slide Retainer to match the slide weight. Multiple retainers may be used for heavier slides.
- Machine the pockets as shown in the graphics and table.
- For retention on the slide, purchase the Cleats as shown below or machine the groove in the slide as shown at right.



### CLEATS

**M** 4140 **H** 50-54 HRC **S** Black Oxide

CLEAT CATALOG NUMBER	L +.004 -.000	W +.004 -.000	T +.002 -.000	R1 +.002 -.000	R3	SHCS	S
SRTLK-25A-C	1.500	.625	.250	.312	.03	#6-32 x 1/4	1.100
SRTLK-50A-C	2.300	1.000	.400	.500	.05	1/4-20 x 3/8	1.650

Pocket dimensions shown. Screws included.