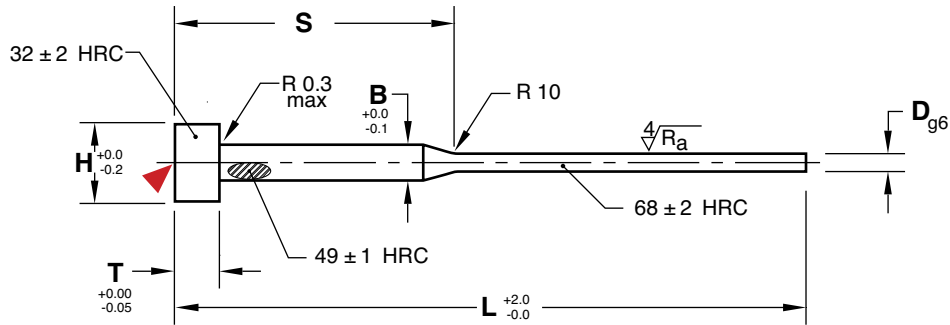




# EJECTOR PINS

## THROUGH-HARD PINS: SHOULDER-METRIC DIN STANDARD



**M** 1.2344 (H-13) **H** Core: 48-50 HRC, Surface: 66-70 HRC

▶ CAD insertion point

D NOMINAL DIAMETER	B	H	T	L=125MM S=50MM	L=160MM S=75MM	L=200MM S=75MM
0.8	2	4	2	EPD008X2L125-50	EPD008X2L160-75	—
0.9	2	4	2	EPD009X2L125-50	EPD009X2L160-75	—
1	2	4	2	EPD01X2L125-50	EPD01X2L160-75	EPD01X2L200-75
1.1	2	4	2	EPD011X2L125-50	EPD011X2L160-75	—
1.2	2	4	2	EPD012X2L125-50	EPD012X2L160-75	—
1.3	2	4	2	EPD013X2L125-50	EPD013X2L160-75	EPD013X2L200-75
1.4	2	4	2	EPD014X2L125-50	EPD014X2L160-75	—
1.5	3	6	3	EPD015X3L125-50	EPD015X3L160-75	EPD015X3L200-75
1.6	3	6	3	EPD016X3L125-50	EPD016X3L160-75	EPD016X3L200-75
1.7	3	6	3	—	EPD017X3L160-75	EPD017X3L200-75
1.8	3	6	3	EPD018X3L125-50	EPD018X3L160-75	EPD018X3L200-75
2	3	6	3	EPD02X3L125-50	EPD02X3L160-75	EPD02X3L200-75
2.2	3	6	3	—	EPD022X3L160-75	EPD022X3L200-75
2.5	3	6	3	EPD025X3L125-50	EPD025X3L160-75	EPD025X3L200-75

### STANDARD DIN TOLERANCES

NOMINAL DIAMETER (MM)		SHAFT TOLERANCE	
Over	To	g6	
0	3	-.002	-.008
3	6	-.004	-.012
6	10	-.005	-.014
10	18	-.006	-.017
18	30	-.007	-.020
30	50	-.009	-.025

#### ALTERNATIVE CONFIGURATIONS AVAILABLE

- To order pins with the keys tangent to the diameter, add “-K” to the end of the catalog number. Ex. EPD018X3L125-50-K.
- Mold-Ready Ejector Pins can be supplied cut-to-length, keyed, and/or engraved or with Black Nitride. Refer to page A-22 and [procomps.com/mold-ready](http://procomps.com/mold-ready) for more information.
- Made-to-order Pins can be quoted using the templates at [procomps.com](http://procomps.com).