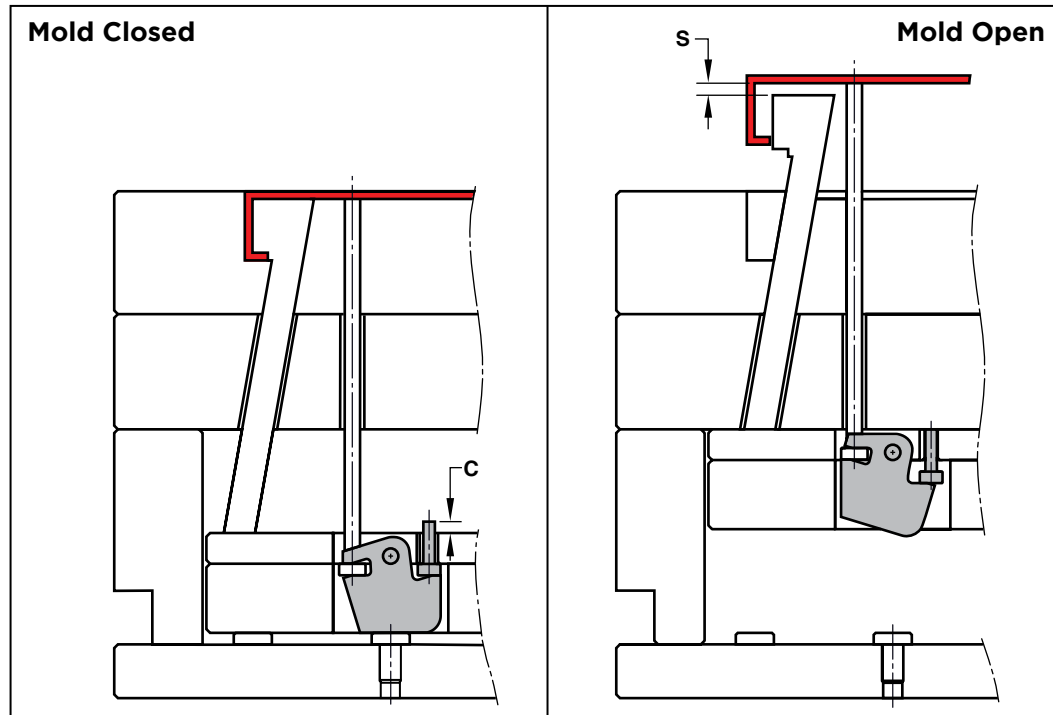


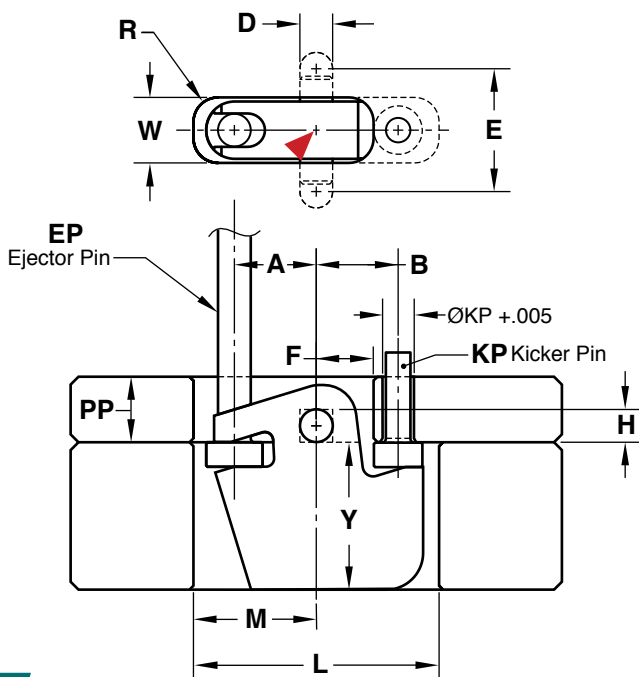
EJECTOR ACCELERATORS



Accelerator: **M** D-2 **H** 48-52 HRC **S** Black Oxide
 Kicker Pin: **M** H-13 **H** 48-50 HRC, Surface 66-70 HRC

CAD insertion point

CATALOG NUMBER	EP DIA.	S MAX	KP DIA.	A	B	C MAX	D +.001 -.000	E ± .01	W ± .01	R	F	M	L	H +.002 -.000	PP MIN	Y
EJA125	1/8	.110	1/8	.375	.438	.125	.188	.687	.31	.16	.28	.53	1.13	.188	.500	1.000
EJA250	1/4	.196	3/16	.625	.625	.186	.250	1.00	.50	.19	.44	.94	1.88	.250	.500	1.000
EJA375	3/8	.200	1/4	.750	.750	.186	.250	1.18	.69	.25	.50	1.13	2.25	.250	.625	1.125
EJA500	1/2	.275	3/8	.875	.875	.250	.250	1.28	.78	.25	.56	1.38	2.75	.250	.625	1.125



APPLICATION GUIDELINES

- Locate Stop Pin under dowel to return the Ejector Accelerator as shown in graphic. The assembly includes the Kicker Pin, but the Stop Pin is to be provided by the mold builder.
- The Kicker Pin can be replaced with a standard ejector pin for applications with a thicker pin plate.
- When using spacers on the forward stroke, place spacers centerline with the Kicker Pin.

